

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC FORM NK 2

Revision: 02.02.2026

Product code: 64161

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SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

HIGHTEC FORM NK 2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture

Umformschmierstoff-Konzentrat (Forming package)

1.3. Details of the supplier of the safety data sheet

Company name:	ROWE Mineralölwerk GmbH	
Street:	Langgewann 101	
Place:	D-67547 Worms	
Telephone:	+49 (0)6241 5906-0	Telefax: +49 (0)6241 5906-999
E-mail:	info@rowe-oil.com	
Contact person:	Product Compliance	
E-mail:	sdb@rowe-oil.com	
Internet:	www.rowe-oil.com	

1.4. Emergency telephone number:

Ireland: Public (8am-10pm) +353 180 921 66, Healthcare Professionals +353 1809 2566 other Countries: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification
2.1. Classification of the substance or mixture
Regulation (EC) No 1272/2008

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements
Regulation (EC) No 1272/2008
Special labelling

EUH210 Safety data sheet available on request.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients
3.2. Mixtures
Relevant ingredients

CAS No	Chemical name	Quantity
	EC No	
	Index No	
	REACH No	
	Classification (Regulation (EC) No 1272/2008)	
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate	1 - < 2.5 %
	700-990-0	
	01-2119519251-50	
	Aquatic Chronic 3; H412	
	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol	0.3 - < 1 %
	947-696-0	
	01-2120768184-49	
	Repr. 2, Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Aquatic Chronic 3; H361d H302 H315 H318 H412	

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
68937-40-6	700-990-0	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate	1 - < 2.5 %
		dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 5000 mg/kg	
	947-696-0	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol	0.3 - < 1 %
		oral: LD50 = > 300 mg/kg	

Further Information

According to EC directives or the corresponding national regulations the product does not have to be labelled.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Take off contaminated clothing and wash it before reuse. After contact with skin, wash immediately with plenty of water and soap. In case of skin reactions, consult a physician.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of eye irritation consult an ophthalmologist.

After ingestion

Observe risk of aspiration if vomiting occurs. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Water spray jet. Foam. Carbon dioxide (CO₂).
Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Combustible. Non-flammable.
In case of fire may be liberated: Carbon monoxide (CO), Carbon dioxide (CO₂), Pyrolysis products, toxic.

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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General advice

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment. Remove persons to safety.

For emergency responders

Wear personal protection equipment (refer to section 8).

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up**For containment**

Prevent spread over a wide area (e.g. by containment or oil barriers). Cover drains. Stop leak if safe to do so.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with eyes and skin. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed in a cool, well-ventilated place. Store in a dry place.

Hints on joint storage

Do not store together with: Oxidizing agent, Reducing agent, Strong acid, Strong alkali.

Further information on storage conditions

Keep away from heat.

maximum storage temperature: 80 °C

7.3. Specific end use(s)

Umformschmierstoff-Konzentrat (Forming package)

SECTION 8: Exposure controls/personal protection**8.1. Control parameters**

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Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
-	Mineral Oil pure, highly & severely refined (Inhalable)	-	5		TWA (8 h)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
64742-62-7	Residual oils (petroleum), solvent-dewaxed; Baseoil - unspecified (Note L)			
Worker DNEL, long-term		inhalation	systemic	2,73 mg/m ³
Worker DNEL, long-term		inhalation	local	5,58 mg/m ³
Worker DNEL, long-term		dermal	systemic	0,97 mg/kg bw/day
Consumer DNEL, long-term		inhalation	local	1,19 mg/m ³
Consumer DNEL, long-term		oral	systemic	0,74 mg/kg bw/day
64742-54-7	Distillates (petroleum), hydrotreated heavy paraffinic; Baseoil - unspecified (Note L)			
Worker DNEL, long-term		inhalation	systemic	2,73 mg/m ³
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate			
Worker DNEL, long-term		inhalation	systemic	7,58 mg/m ³
Worker DNEL, long-term		dermal	systemic	10,75 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	1,87 mg/m ³
Consumer DNEL, long-term		dermal	systemic	5,375 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	5,375 mg/kg bw/day
	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol			
Worker DNEL, long-term		inhalation	systemic	7 mg/m ³
Worker DNEL, long-term		dermal	systemic	4 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	1,7 mg/m ³
Consumer DNEL, long-term		dermal	systemic	2 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	0,5 mg/kg bw/day

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PNEC values

CAS No	Substance	Value
Environmental compartment		
64742-62-7	Residual oils (petroleum), solvent-dewaxed; Baseoil - unspecified (Note L)	
Secondary poisoning		9,33 mg/kg
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate	
Freshwater		0,00399 mg/l
Freshwater (intermittent releases)		0,00202 mg/l
Marine water		0,000399 mg/l
Freshwater sediment		3,12 mg/kg
Marine sediment		0,312 mg/kg
Soil		0,246 mg/kg
Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol		
Freshwater		0,026 mg/l
Freshwater (intermittent releases)		0,263 mg/l
Marine water		0,003 mg/l
Freshwater sediment		0,344 mg/kg
Marine sediment		0,034 mg/kg
Micro-organisms in sewage treatment plants (STP)		100 mg/l
Soil		0,053 mg/kg

8.2. Exposure controls

Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment
Eye/face protection

Wear eye protection/face protection. (EN 166)

Hand protection

Tested protective gloves must be worn (EN ISO 374)

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

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SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	orange
Odour:	characteristic
Odour threshold:	not determined

Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	not determined
Flammability:	Not readily combustible.
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	> 150 °C DIN ISO 2592
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value:	not applicable
Viscosity / kinematic: (at 40 °C)	~ 85,7 mm ² /s ASTM D 7042
Water solubility: (at 20 °C)	practically insoluble
Solubility in other solvents Soluble in hydrocarbons (mineral oil.)	
Partition coefficient n-octanol/water:	not determined
Vapour pressure: (at 20 °C)	>0,1 hPa calculated.
Density (at 15 °C):	~ 0,985 g/cm ³ ASTM D 7042
Relative vapour density:	not determined
Particle characteristics:	not relevant

9.2. Other information

No information available.

SECTION 10: Stability and reactivity
10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

none

10.5. Incompatible materials

Oxidizing agent, Reducing agent, Strong acid, Strong alkali.

10.6. Hazardous decomposition products

 In case of fire may be liberated: Carbon monoxide (CO), Carbon dioxide (CO₂), Pyrolysis products, toxic.

SECTION 11: Toxicological information
11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

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Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate				
	oral	LD50 > 5000 mg/kg	Rat	ECHA	OECD 401
	dermal	LD50 > 2000 mg/kg	Rabbit	ECHA	EPA 43:163, 37336-37402 (1978)
	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol				
	oral	LD50 > 300 mg/kg	Rat	REACH Registration Dossier	OECD Guideline 420

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

Inhalation, oral, Skin contact, Eye contact.

Practical experience

not applicable

11.2. Information on other hazards
Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Other information

No information available.

Further information

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information
12.1. Toxicity

Based on available data, the classification criteria are not met.

The product is not: Ecotoxic.

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate					
	Acute fish toxicity	LC50 0,8 mg/l	96 h	Ictalarus punctatus	ECHA	American Society for Testing and Materia
	Acute algae toxicity	ErC50 3 mg/l	96 h	Pseudokirchneriella subcapitata	ECHA	US EPA, 1971. Algal Assay Procedure: Bot
	Acute crustacea toxicity	EC50 mg/l 0,202	48 h	Daphnia magna	ECHA	
	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol					
	Acute fish toxicity	LC50 mg/l 26,3	96 h	Oncorhynchus mykiss	REACH Registration Dossier	OECD Guideline 203
	Acute algae toxicity	ErC50 mg/l > 59,6	72 h	Pseudokirchneriella subcapitata	REACH Registration Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 mg/l 84,91	48 h	Daphnia magna	REACH Registration Dossier	OECD Guideline 202
	Acute bacteria toxicity	EC50 mg/l () > 1000	3 h	activated sludge of a predominantly domestic sewage	REACH Registration Dossier	OECD Guideline 209

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name				
	Method	Value	d	Source	
	Evaluation				
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate				
	OECD-Prüfrichtlinie 301D; EU Method C.6	61 %	28		
	Readily biodegradable (according to OECD criteria).				

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate	4,7 - 4,9
	Reaction products of Dihydro-3-(tetrapropenyl)furan-2,5 dione with propane-1,2 diol	1,15

BCF

CAS No	Chemical name	BCF	Species	Source
68937-40-6	Reaction mass of 4-tert-butylphenyl diphenyl phosphate and bis(4-tert-butylphenyl) phenyl phosphate and triphenyl phosphate	1850	Lepomis macrochirus	

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

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The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

130205 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); waste engine, gear and lubricating oils; mineral-based non-chlorinated engine, gear and lubricating oils; hazardous waste

List of Wastes Code - used product

130205 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); waste engine, gear and lubricating oils; mineral-based non-chlorinated engine, gear and lubricating oils; hazardous waste

Contaminated packaging

Wash with plenty of water. Completely emptied packages can be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

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No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive
2012/18/EU (SEVESO III):

Not subject to 2012/18/EU (SEVESO III)

Additional information

According to EC directives or the corresponding national regulations the product does not have to be labelled.

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D):

1 - slightly hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 2,4,5,6,7,8,9,10,11,13,15,16.

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Abbreviations and acronyms

Acute Tox. 4: Acute toxicity, hazard category 4
 Skin Irrit. 2: Skin irritation, hazard category 2
 Eye Dam. 1: Serious eye damage, hazard category 1
 Repr. 2: Reproductive toxicity, hazard category 2
 Aquatic Chronic 3: Hazardous to the aquatic environment, long-term hazard category: Chronic 3
 ADR: Accord européen sur le transport des marchandises dangereuses par Route
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 CLP: Classification, labelling and Packaging
 REACH: Registration, Evaluation and Authorization of Chemicals
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 UN: United Nations
 DNEL: Derived No Effect Level
 DMEL: Derived Minimal Effect Level
 PNEC: Predicted No Effect Concentration
 ATE: Acute toxicity estimate
 LL50: Lethal loading, 50%
 EL50: Effect loading, 50%
 EC50: Effective Concentration 50%
 ErC50: Effective Concentration 50%, growth rate
 NOEC: No Observed Effect Concentration
 BCF: Bio-concentration factor
 PBT: persistent, bioaccumulative, toxic
 vPvB: very persistent, very bioaccumulative
 RID: Regulations concerning the international carriage of dangerous goods by rail
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
 intérieures)
 EmS: Emergency Schedules
 MFAG: Medical First Aid Guide
 ICAO: International Civil Aviation Organization
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 IBC: Intermediate Bulk Container
 SVHC: Substance of Very High Concern
 For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety
 assessment, chapter R.20 (Table of terms and abbreviations).

Key literature references and sources for data

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety
 assessment, chapter R.20 (Table of terms and abbreviations). (v.1.2, 2013)

Relevant H and EUH statements (number and full text)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H361d	Suspected of damaging the unborn child.
H412	Harmful to aquatic life with long lasting effects.
EUH210	Safety data sheet available on request.

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Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)