

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 1 of 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

HIGHTEC CUT MFS 32

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Metallbearbeitung (Neat cutting oil)

1.3. Details of the supplier of the safety data sheet

Company name:	ROWE Mineralölwerk GmbH	
Street:	Langgewann 101	
Place:	D-67547 Worms	
Telephone:	+49 (0)6241 5906-0	Telefax: +49 (0)6241 5906-999
E-mail:	info@rowe-oil.com	
Contact person:	Product Compliance	
E-mail:	sdb@rowe-oil.com	
Internet:	www.rowe-oil.com	

1.4. Emergency telephone number:

Ireland: Public (8am-10pm) +353 180 921 66, Healthcare Professionals +353 1809 2566 other Countries: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements**Regulation (EC) No 1272/2008****Special labelling**

EUH210 Safety data sheet available on request.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Relevant ingredients**

none (according to Regulation (EC) No 1907/2006 (REACH))

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Take off contaminated clothing and wash it before reuse. After contact with skin, wash immediately with plenty of water and soap. In case of skin reactions, consult a physician.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 2 of 8

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of eye irritation consult an ophthalmologist.

After ingestion

Observe risk of aspiration if vomiting occurs. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water spray jet. Foam. Carbon dioxide (CO₂).
Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Combustible. Non-flammable.
In case of fire may be liberated: Carbon monoxide (CO), Carbon dioxide (CO₂), Pyrolysis products, toxic.

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment. Remove persons to safety.

For emergency responders

Wear personal protection equipment (refer to section 8).

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up**For containment**

Prevent spread over a wide area (e.g. by containment or oil barriers). Cover drains. Stop leak if safe to do so.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 3 of 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with eyes and skin. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Store in a dry place.

Hints on joint storage

Do not store together with: Oxidizing agent, Reducing agent, Strong acid, Strong alkali.

Further information on storage conditions

Keep away from heat.
maximum storage temperature: 80 °C

7.3. Specific end use(s)

Metallbearbeitung (Neat cutting oil)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
-	Mineral Oil pure, highly & severely refined (Inhalable)	-	5		TWA (8 h)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
64742-54-7	Distillates (petroleum), hydrotreated heavy paraffinic; Baseoil - unspecified (Note L)			
	Worker DNEL, long-term	inhalation	systemic	2,73 mg/m ³

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye protection/face protection. (EN 166)

Hand protection

Tested protective gloves must be worn (EN ISO 374)

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 4 of 8

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	brown
Odour:	characteristic
Odour threshold:	not determined

Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	not determined
Flammability:	Not readily combustible.
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	> 150 °C
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic: (at 40 °C)	~ 32 mm ² /s
Water solubility:	ASTM D 7042
Solubility in other solvents not determined	The study does not need to be conducted because the substance is known to be insoluble in water.
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density (at 15 °C):	~ 0,865 g/cm ³
Relative vapour density:	ASTM D 7042
Particle characteristics:	not determined
	not relevant

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 5 of 8

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

none

10.5. Incompatible materials

Oxidizing agent, Reducing agent, Strong acid, Strong alkali.

10.6. Hazardous decomposition products

In case of fire may be liberated: Carbon monoxide (CO), Carbon dioxide (CO₂), Pyrolysis products, toxic.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity**

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

Inhalation, oral, Skin contact, Eye contact.

11.2. Information on other hazards**Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Other information

No information available.

Further information

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information**12.1. Toxicity**

Based on available data, the classification criteria are not met.

The product is not: Ecotoxic.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 6 of 8

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

130205 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); waste engine, gear and lubricating oils; mineral-based non-chlorinated engine, gear and lubricating oils; hazardous waste

List of Wastes Code - used product

130205 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); waste engine, gear and lubricating oils; mineral-based non-chlorinated engine, gear and lubricating oils; hazardous waste

Contaminated packaging

Wash with plenty of water. Completely emptied packages can be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of this transport regulation.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of this transport regulation.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of this transport regulation.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 7 of 8

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No dangerous good in sense of this transport regulation.

14.7. Maritime transport in bulk according to IMO instruments

No dangerous good in sense of this transport regulation.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 1 - slightly hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,4,5,6,7,8,9,10,11,13,15,16.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HIGHTEC CUT MFS 32

Revision: 02.02.2026

Product code: 60002

Page 8 of 8

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
SVHC: Substance of Very High Concern
For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

Key literature references and sources for data

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations). (v.1.2, 2013)

Relevant H and EUH statements (number and full text)

EUH210 Safety data sheet available on request.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)